

Determination of Economic Thresholds in Stored Products.

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Did the Fumigation/Heat/Cleaning Work?

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Will I pass the audit?

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Will I lose customers?

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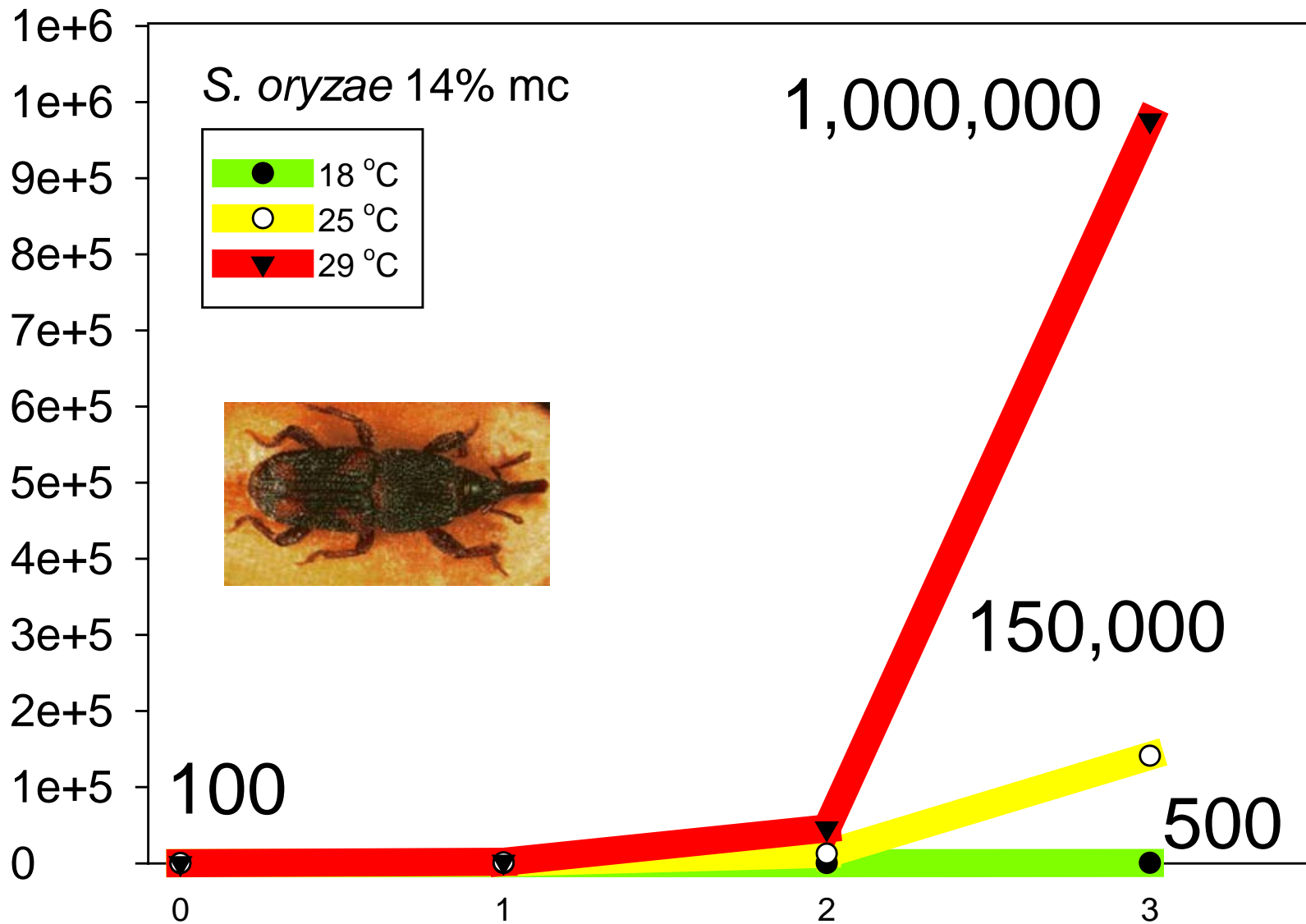
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Number of Insects



Month

Food & feed processors



The Dilemma

- Customers want insect-free products without using insecticides.



Economic Threshold

- The economic threshold is the density of a pest at which a control treatment will provide an economic return.¹

1. Wikipedia

Legal Limits: USA, CDN, MX

- Unacceptable levels
- Pre-milling: over 50 insect fragments /50 g flour
- Post-milling: over 20 insect fragments /50 g flour
- Rodent hairs: 2 hairs/50 g flour

Legal Limits: USA, CDN, MX

- Unacceptable levels
- Pre-milling: over 50 insect fragments /50 g flour
- Post-milling: over 20 insect fragments /50 g flour
- Rodent hairs: 2 hairs/50 g flour
- **Zero tolerance for live insects in flour**

Overview

- Treatments
- Bioassays
- Pheromone Traps
- Rebolt Sifter Tailings
- Measuring gas/heat

Canadian MB Alternative Trials

- Methyl bromide: 7 treatments
- Sulfuryl fluoride (ProFume): 8 treatments
- Phosphine, heat and CO₂ : 2 treatments
- Heat: 6 treatments
- IPM / Sanitation: 1 treatment

- 13 mills, 5 provinces, 5 milling companies, over 9 service providers

MB and SF Fumigations



Phosphine, Heat and Carbon Dioxide

- Carbon dioxide at 3-6%
- Heat at 30-40°C
- Phosphine at 100 ppm,
ECO₂FUME
- Sensitive equipment:
remove or seal
- Minimizes corrosion



Heat: Portable Steam Heaters



Armstrong International Inc
Mill 3, June 2006



Roo Can Inc.
Mill 2, September 2003

Heat Treatments in Germany

www.thermonox.de



www.biotech.at



Raj Hulasare: Temp Air

- Heat treatment, the future of pest control



How Many Insects?



Flour Mills are Complex Structures



Overview

- Treatments
- Bioassays
- Pheromone Traps
- Rebolt Sifter Tailings
- Measuring gas/heat

Overview

- Treatments
- Bioassays (insects in vials)
- Pheromone Traps (insects on floor)
- Rebolt Sifter Tailings (insects in flour stream)
- Measuring gas/heat

Bioassay

- Put insects at stage of interest in vial
- Expose to gas/heat
- Mortality after treatment



Stage Specific Toxicity for Various Fumigants.

Gas	Insect	CT to kill 95% of the population (g-h/m ³)				Reference
		Egg	Larvae	Pupae	Adult	
sulfuryl fluoride	confused flour beetle	1125	-	-	55	Kenga 1957
	granary weevil	794	14	14	15	Kenga 1957
methyl bromide	confused flour beetle*	-	-	90	60	Heseltine & Thompson 1974
	confused flour beetle*	65	98	251	-	Bell et al. 1988
	rice weevil	37	10	44	27	Krohne & Lindgren 1958
phosphine	Indian meal moth*	77	1	1	-	Bell 1976
	confused flour beetle	2	0.1	0.3	0.3	Lindgren & Vincent 1966

Most Resistant Stage


- Depends on species, control method
- MB: Pupae, 2x
- SF (Profume) : Egg, 20-50x
- PH₃: Egg, 5-70x
- Heat: Young larvae, 2-8x (*T. castaneum*)
- Cold: Adult, 5x (*C. ferrugineus*)

Online Tool for Insect ID

Canadian Grain Commission


iPod 2:57 PM

Canada



11 mm or more

Large insect, 11 mm or more in length



10 mm or less

Small insect, less than 10 mm in length

Identify Insects Control Reports

iPod 2:58 PM

Canada

Yellow Meal Worm
Tenebrio molitor



Category

Grain feeder, scavenger

Bioassays

- Boring science
- Good public relations
- Simple to run
- Does not give real time data

Insect Bioassays: Methyl Bromide

- MB:
 - 7 trials
 - 100% adult mortality
 - 1 trial, 98.8% egg mortality
- $\text{PH}_3 + \text{CO}_2 + \text{Heat}$:
 - 2 trials
 - 100% adult mortality
 - 99% egg mortality

Insect Bioassays: Sulfuryl Fluoride

Mill	Date	Treatment	Conc.-Time (g-h/m ³)	Mortality (%)	
				Adult	Immatures
4a	Dec. 2004	SF	457	100	64
4a	Oct. 2005	SF	1096	100	96
8	July 2006	SF	832	100	99.6
5	Aug. 2006	SF	1280	100	99.7
10	Aug. 2008	SF	675	100	75
11	Sep. 2008	SF	750	100	81
12	Sep. 2008	SF	652	100	96
13	Oct. 2008	SF	768	100	93

Insect Bioassays: Heat

Mill	Date	Treatment	Maximum Temperature (°C)	Mortality (%)	
				Adult	Immatures
1	Aug. 2003	Heat: forced air*	64	100	99.6
1	Aug. 2006	Heat: forced air*	56	100	100
7	Sept. 2006	Heat: forced air*	57	100	100
2	Sept. 2003	Heat: steam**	55	87	89
3	June 2006	Heat: steam***	57	94	99.6

* Temp-Air

** Roo Can portable heaters

*** Armstrong International portable heaters

Demonstration of Efficacy

Link to video of insects under heat

Overview

- Treatments
- Bioassays
- Pheromone Traps (insects on floor)
- Rebolt Sifter Tailings



Pheromone Traps

- pheromone baited
- 5-10 traps/floor
- sifter and roll floors
- weekly counts
- expressed as % of pretreatment populations



Tribolium Traps



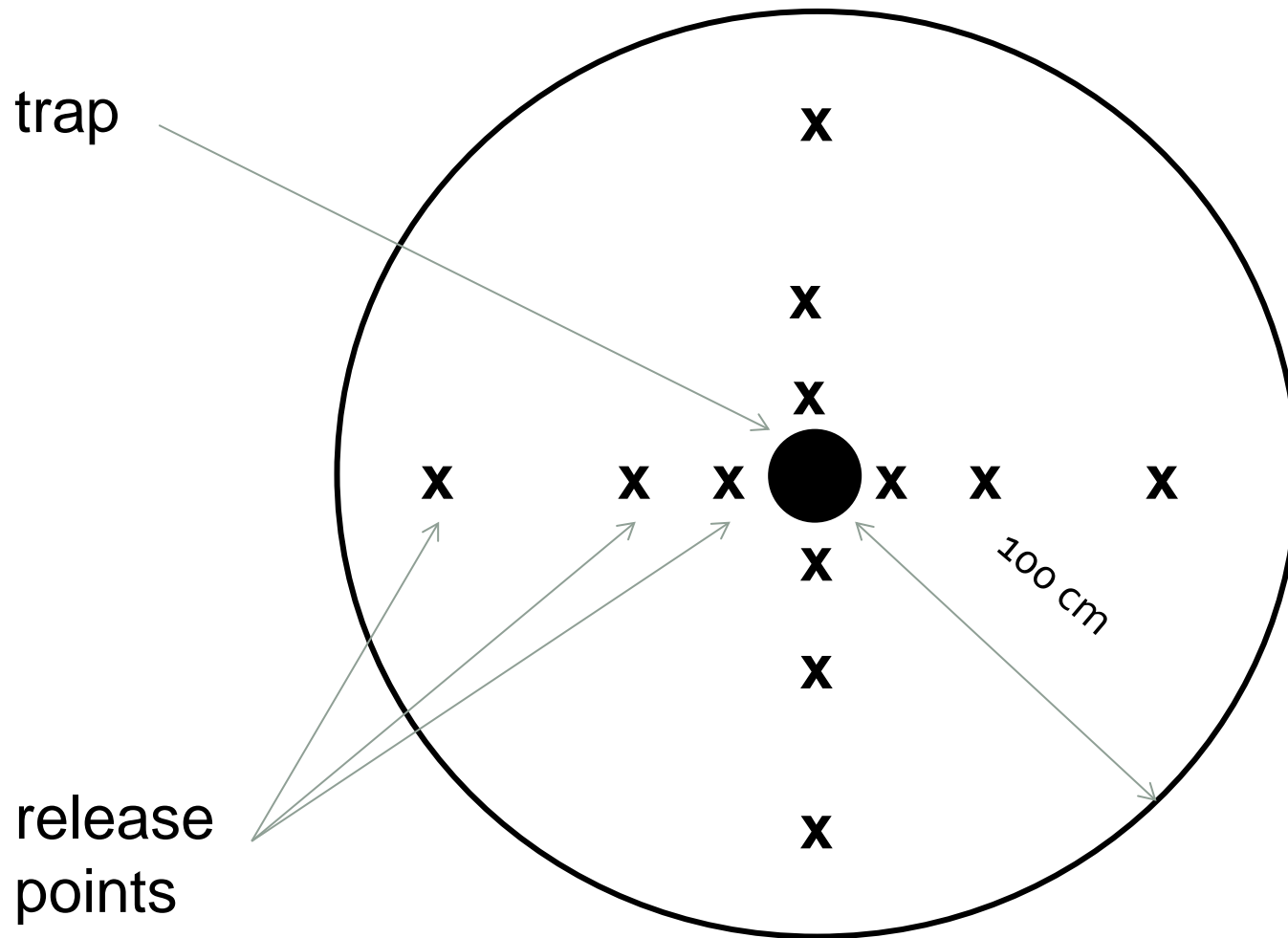
Dome trap - Trécé

Pheromone = 4R,8R-dimethyldecanal

Food bait = cereal oil

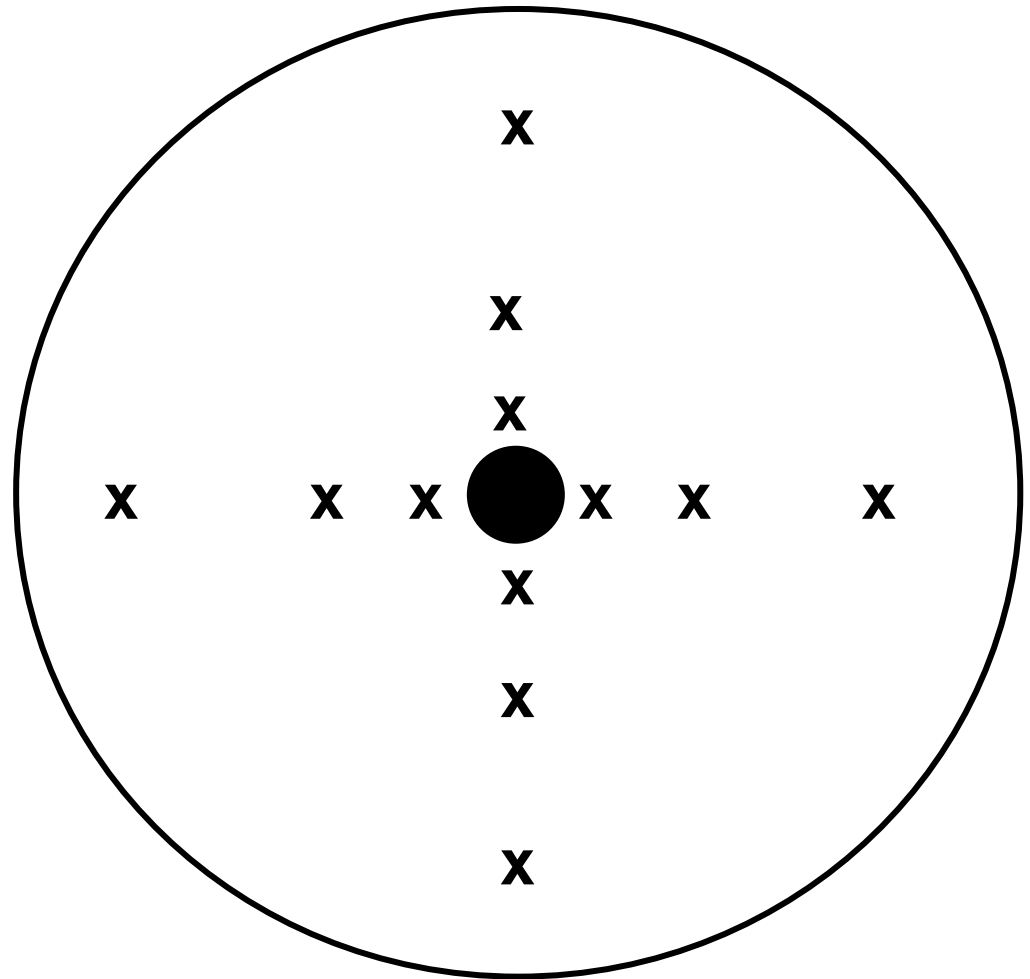


Release and Recapture Study



Release and Recapture Study

- Males released
- Timed until
 - Exited bullseye
 - Caught in trap
 - 10 minutes up

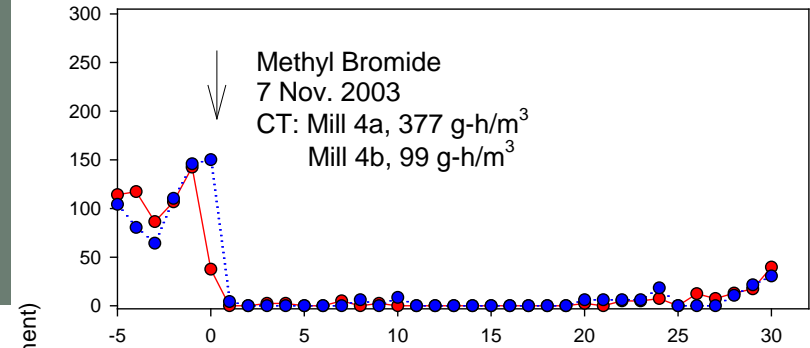


Release and Recapture Study

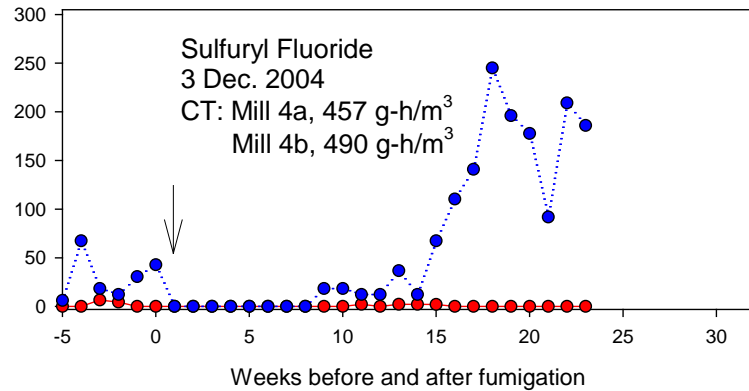
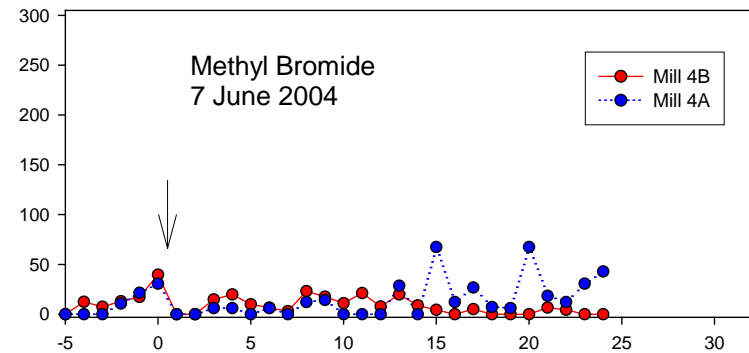
Treatment	Not in trap	In trap
Pheromone	130	2



Pheromone Traps

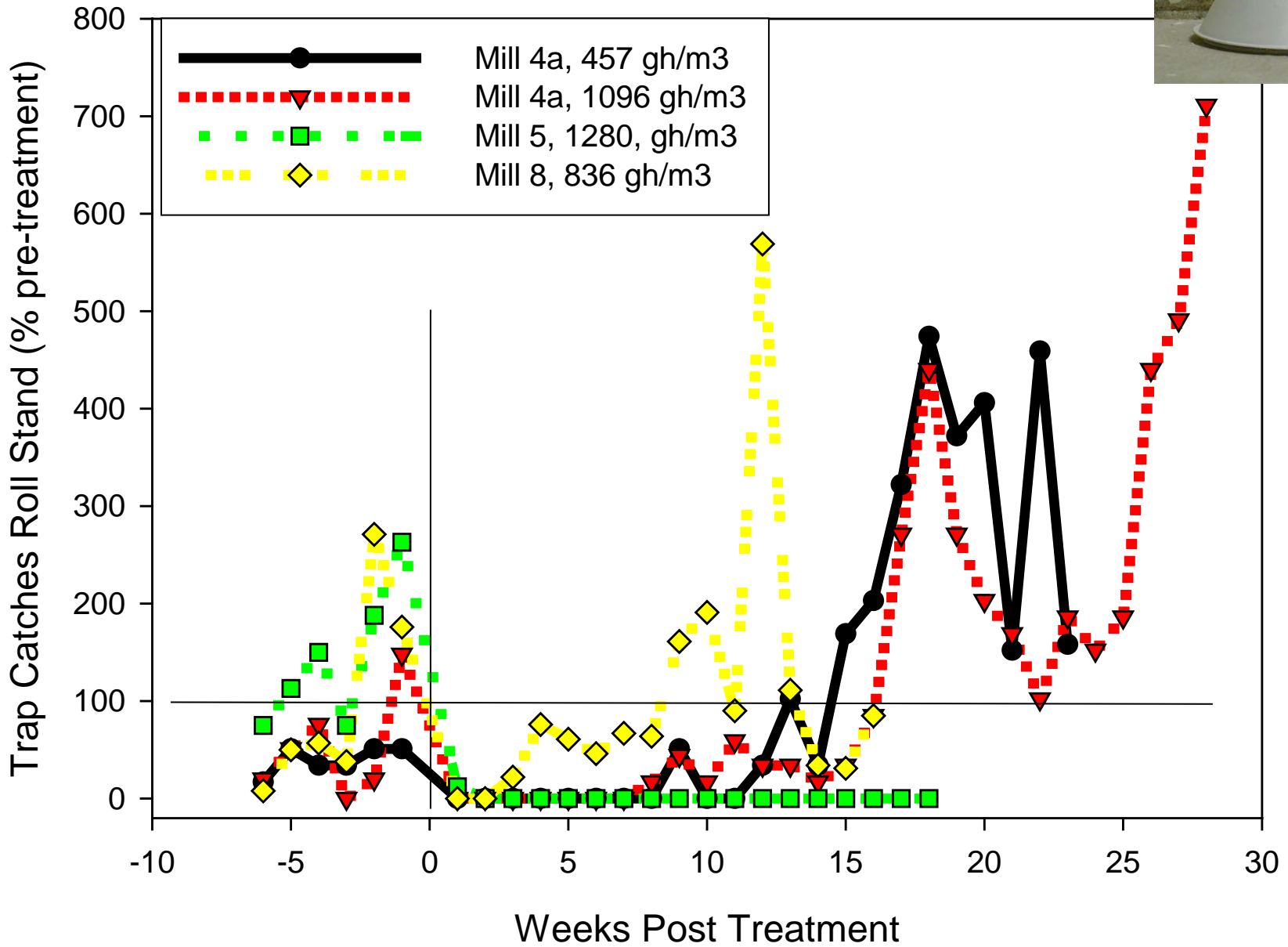





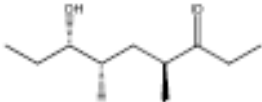

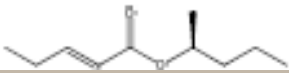
Flour Beetles in Pheromone Trap (% of MB pre-treatment)



Weeks before and after fumigation

Sulfuryl Fluoride



Scientific Name / Common Name	Pheromone Structure	Pheromone Name / Ratio
<i>Anthrenus verbasci</i> (L.) Varied carpet beetle		(E)-5-Undecenoic acid
<i>Attagenus unicolor</i> (Brahm) Black carpet beetle		(E,Z)-Tetradecadienoic acid
<i>Dermestes maculatus</i> De Geer Hide beetle		11 isopropyl ketones: (Z)-5-dodecenoate, (Z)-7-dodecenoate, (Z)-9-dodecenoate, tetradecanoate, dodecanoate, (Z)-5-tetradecenoate, (Z)-9-tetradecenoate, hexadecanoate, (Z)-9-hexadecenoate, oleate
<i>Lasioderma serricorne</i> (F.) Cigarette beetle		(4S,6S,7S)-7-hydroxy-4,6-dimethylnonan-3-one
<i>Prostephanus truncatus</i> (Horn) Larger grain borer		1-Methylethyl (E)-2-methyl-2-pentenoate (2) 1-methylethyl (E,E)-2,4-dimethyl-2,4-heptadienoate (1)
<i>Rhyacionia dominica</i> (F.)		(S)-1-Methylbutyl (E)-2-methyl-2-pentenoate

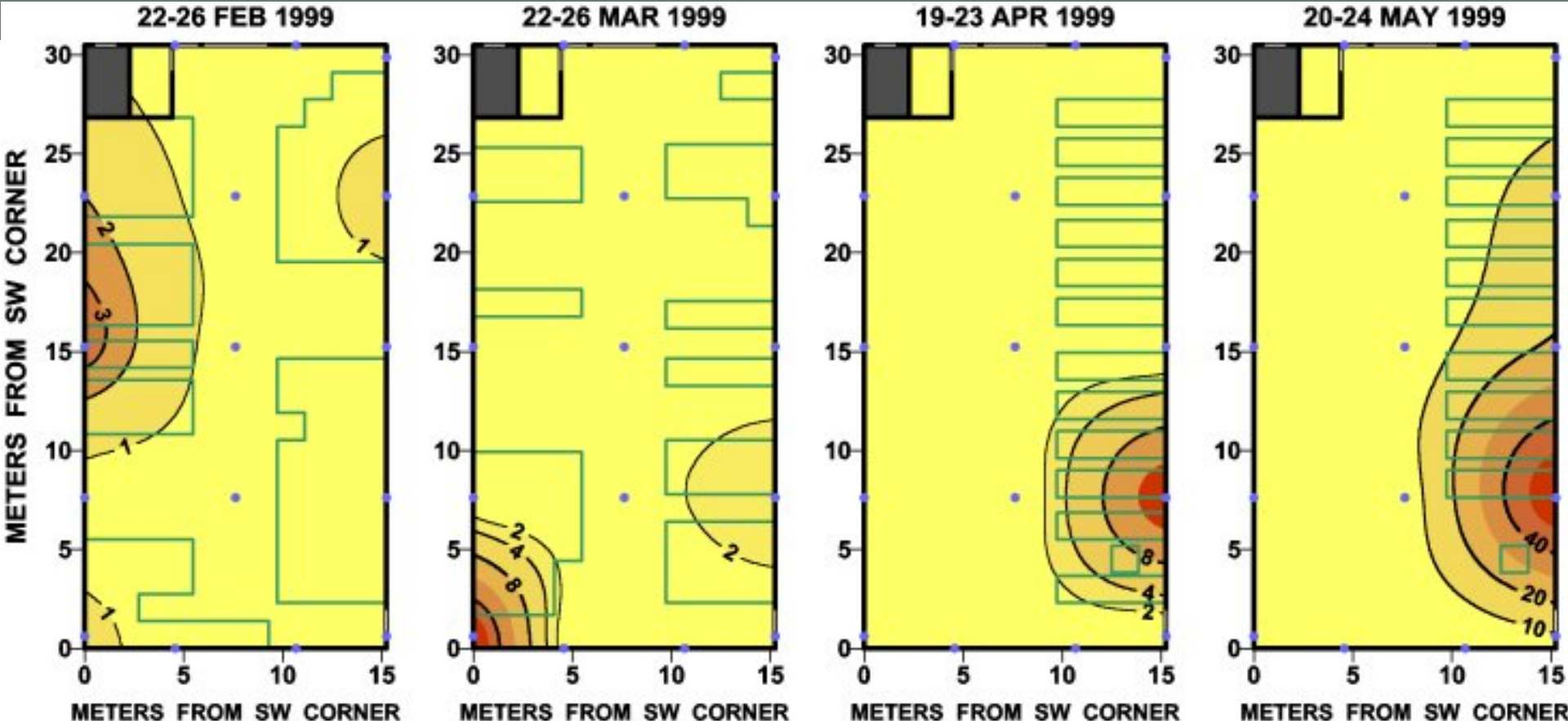
Different Insects, Different Pheromones

- Swords, P. and A., V.R. 2010. Summary of commercially available pheromones of common stored product moths. 10th IWCSSP
- Swords, P. and Van Ryckeghem, A. 2010. Summary of commercially available pheromones of common stored-product beetles. 10th IWCSSP

Precision Trapping

- Pinpoints location of infestation
- Need 10 to 50 times more traps/area
- Analysis data with spatial statistics
- Or use triangulation

Precision Trapping



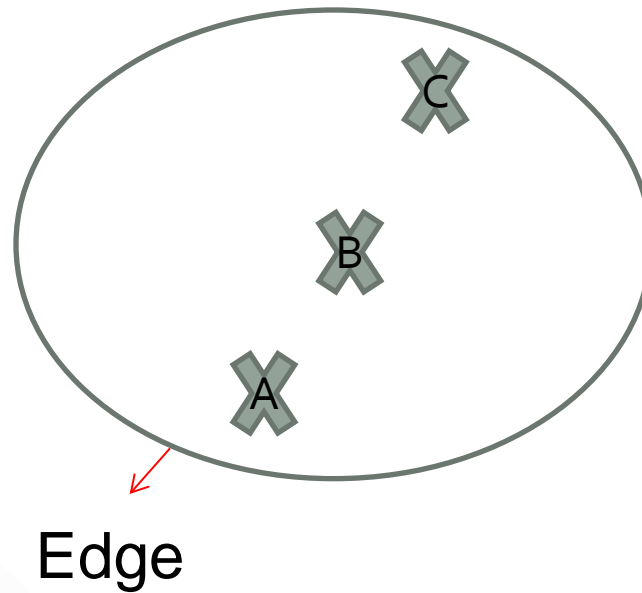
Distribution of merchant grain beetle in a botanical warehouse.
Arbogast et al. 2002.

Methods: Grain Samples

A- 10 cm from edge

B- Centre

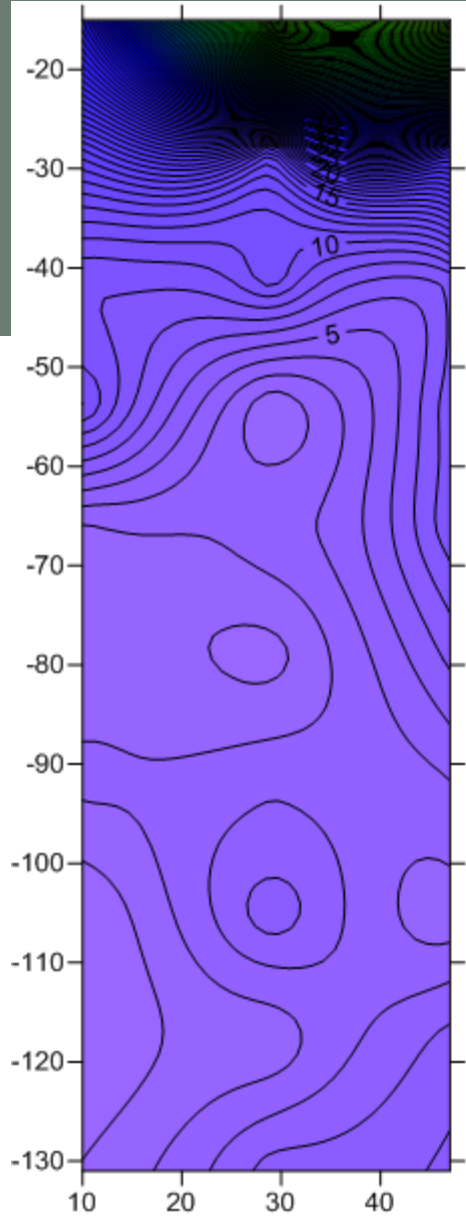
C- 10 cm from edge



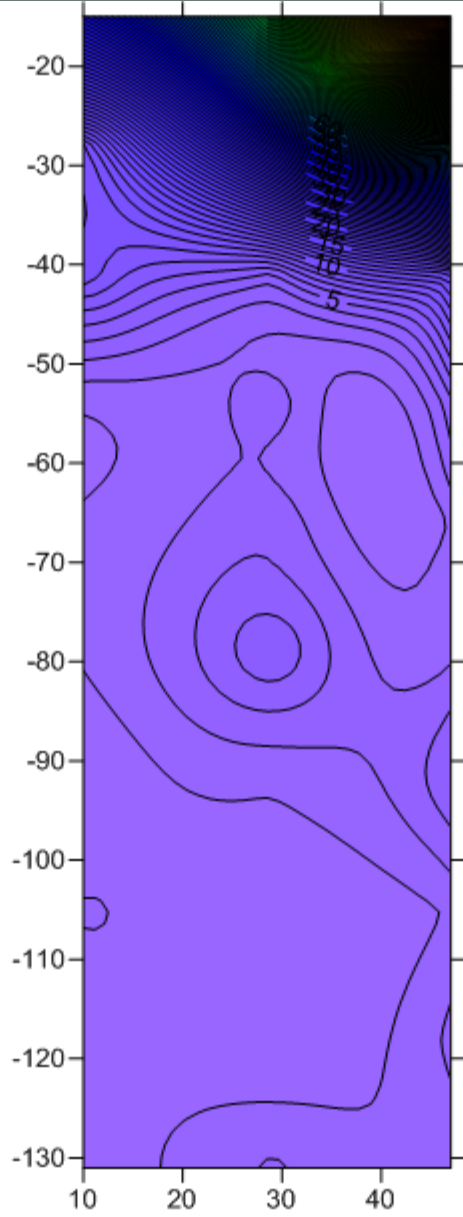
Grain samples: 0, 2, 4, 7, 14, 21 d



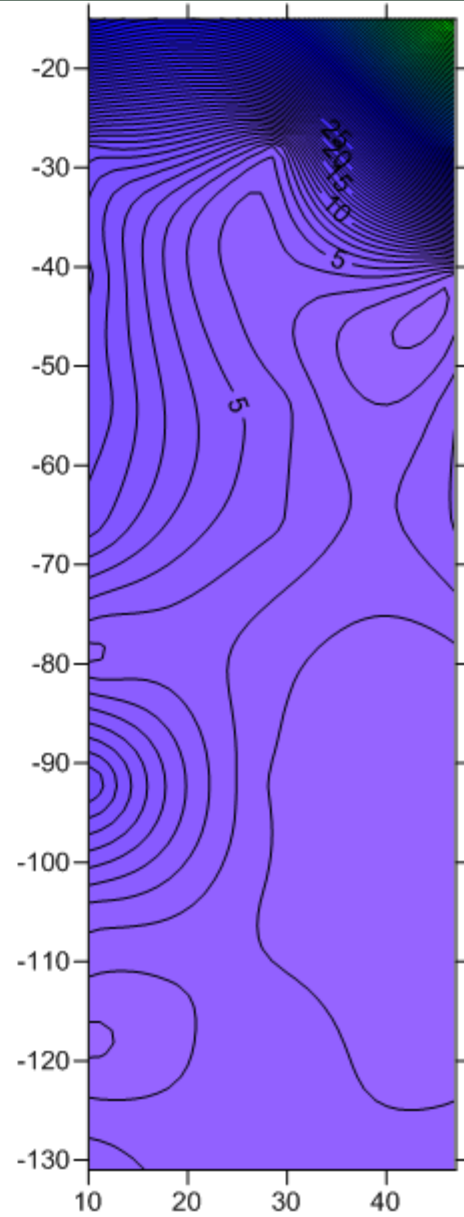
Barrel of wheat



Barrel 1



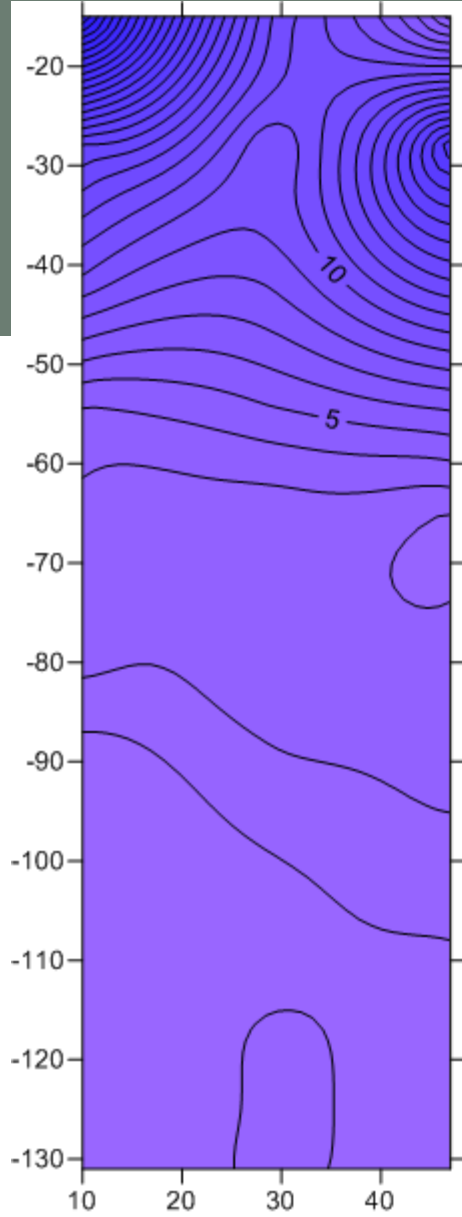
Barrel 2



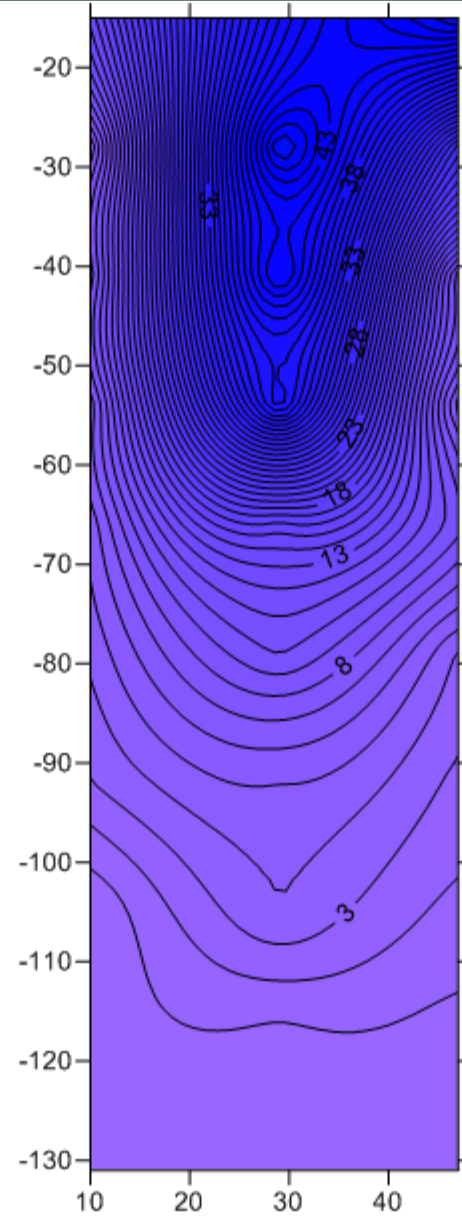
Barrel 3

R. dominica live

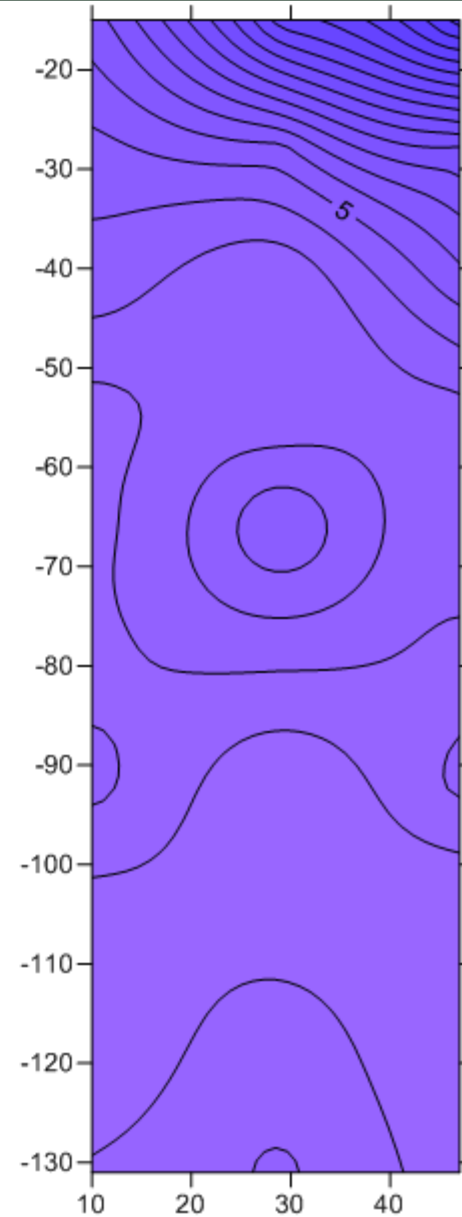
Day 0



Barrel 1



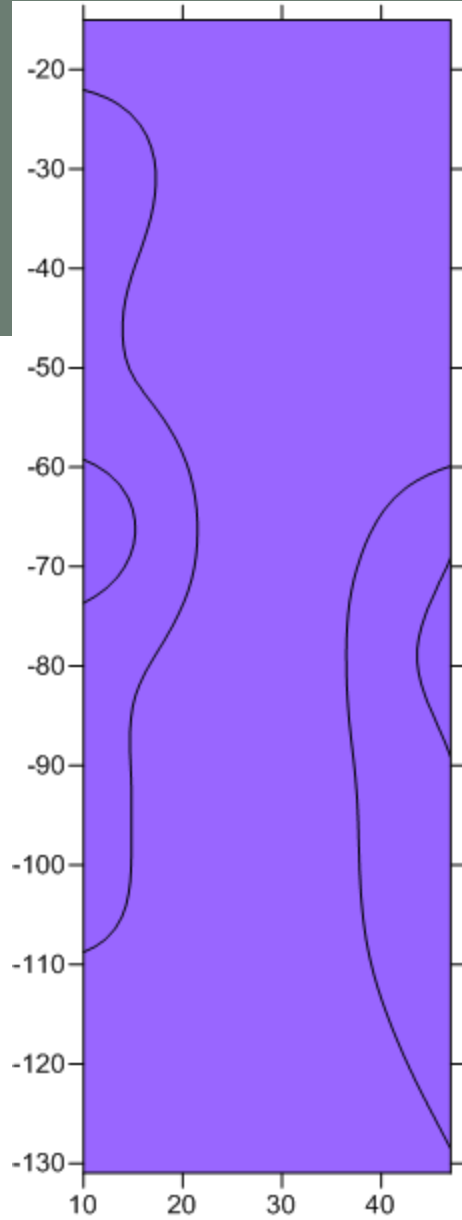
Barrel 2



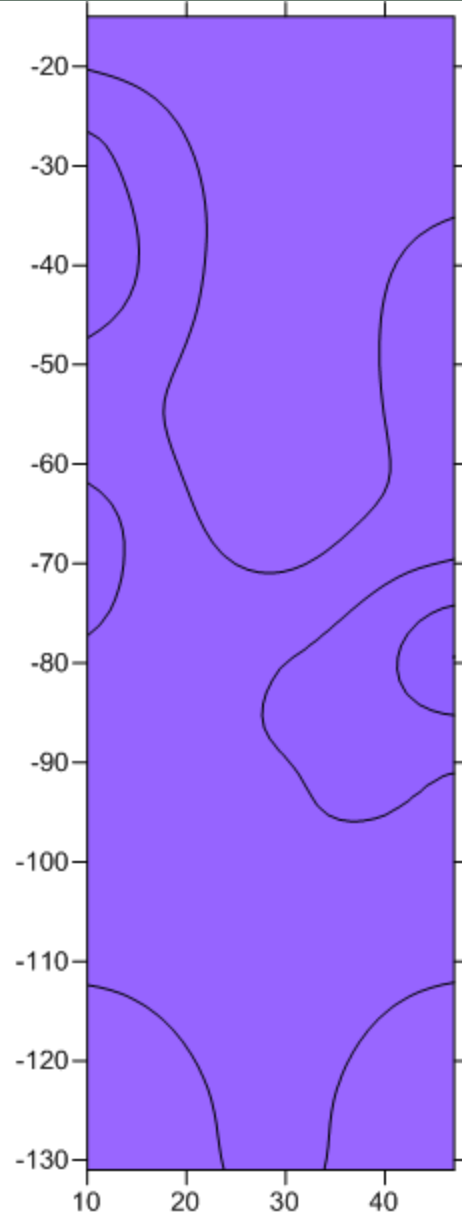
Barrel 3

R. dominica live

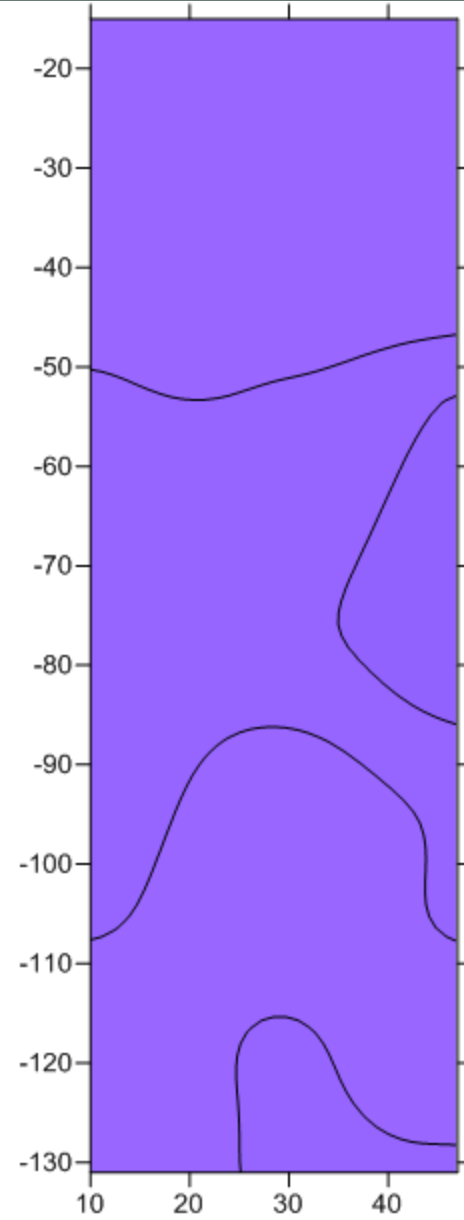
Day 2



Barrel 1



Barrel 2

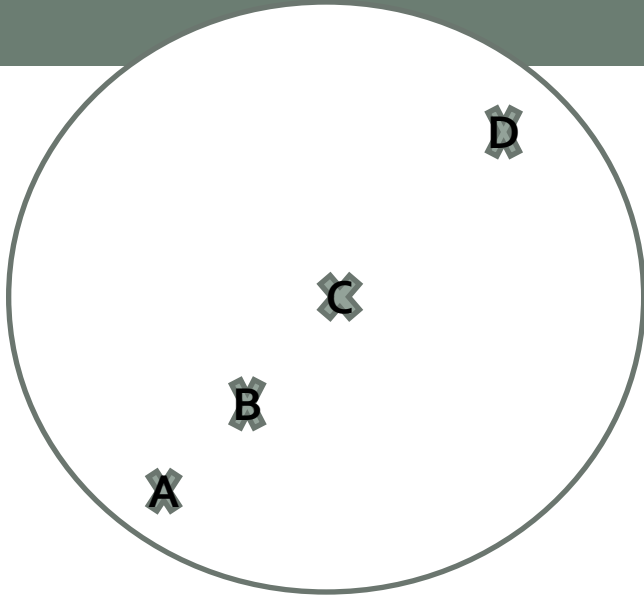


Barrel 3

Day 4

R. dominica live

Methods: Temperatures



A- 10 cm from edge

B- 20 cm from edge

C- 50 cm from edge (Center)

D- 10 cm from edge

R. dominica

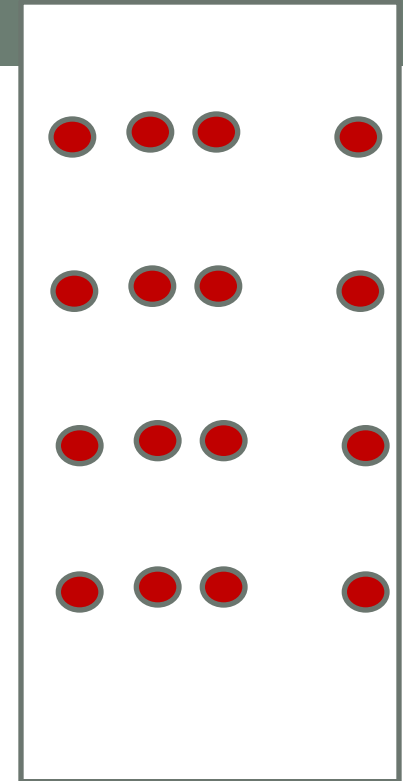


0 cm from surface

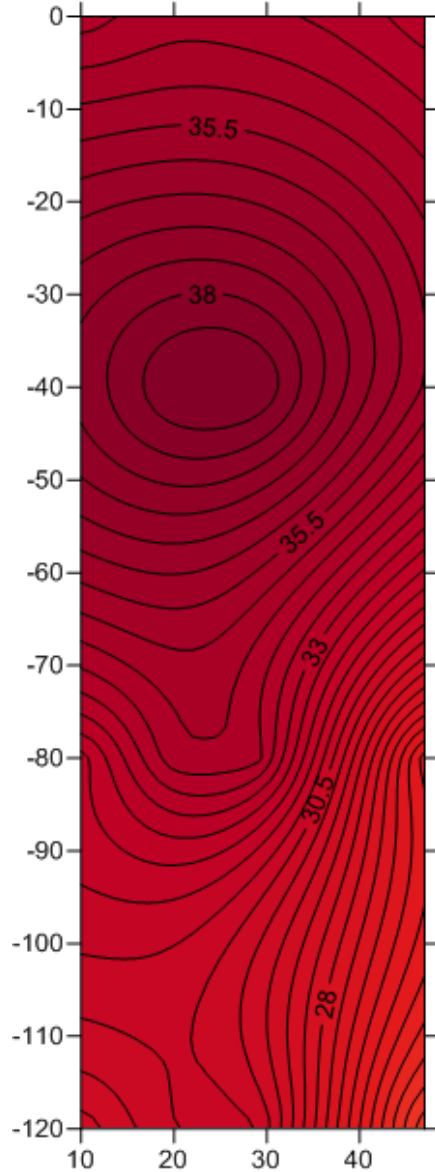
40 cm from surface

80 cm from surface

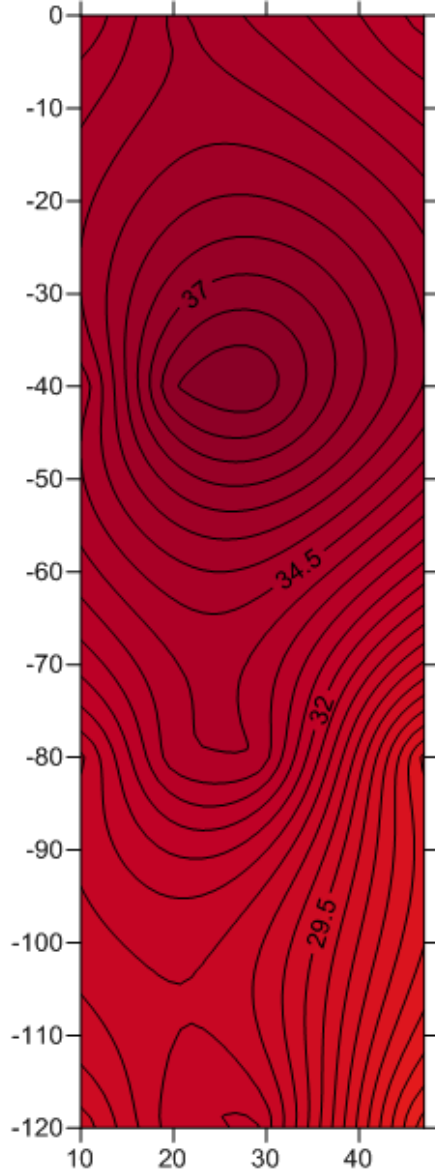
120 cm from surface



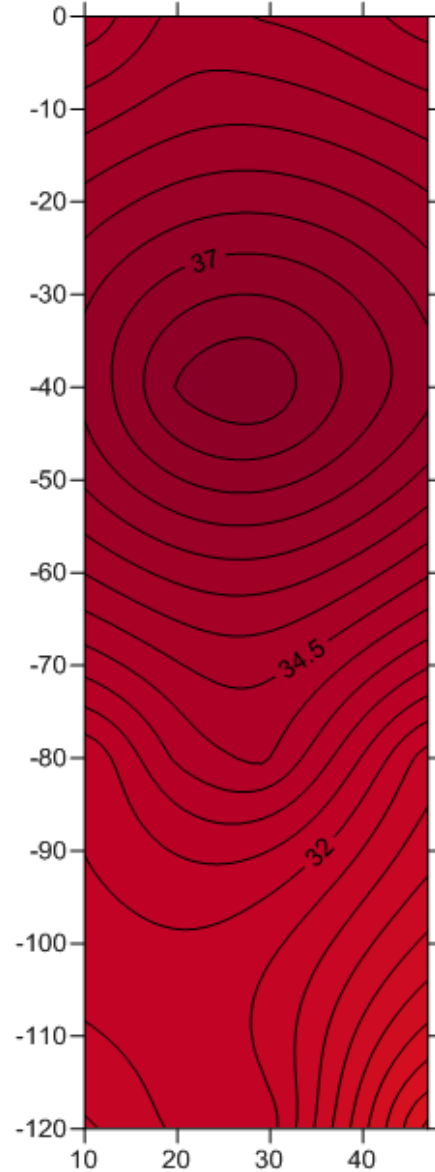
Barrel of wheat



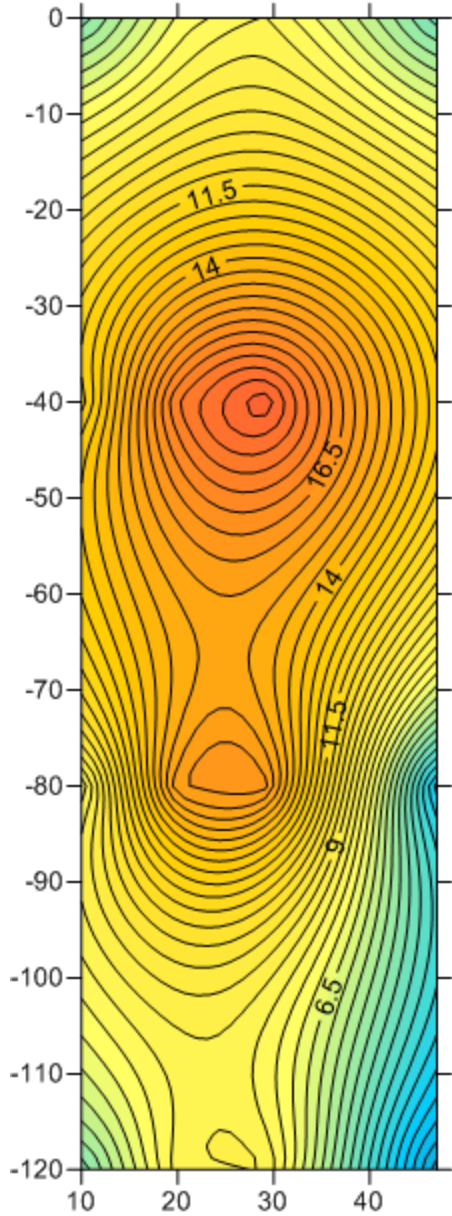
Barrel 1



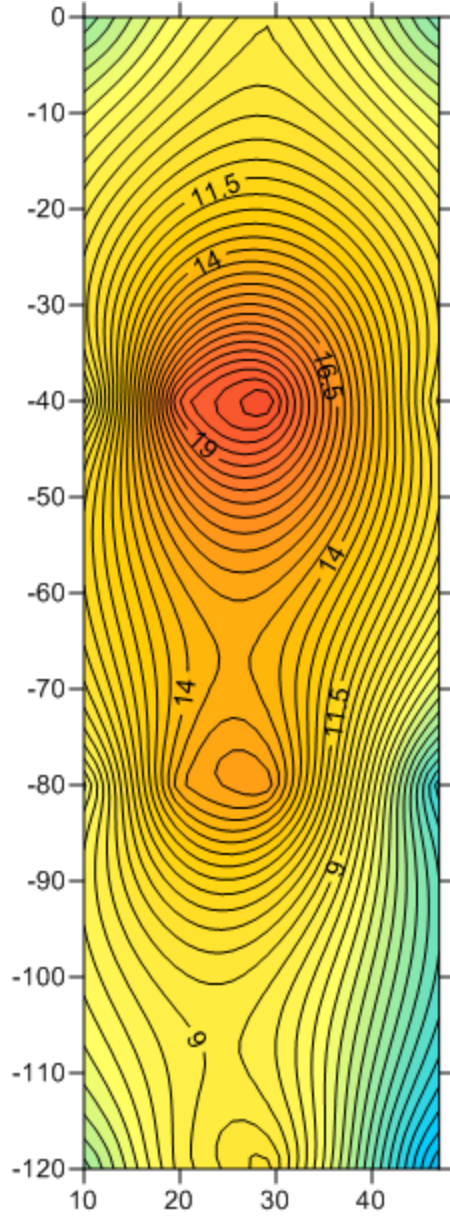
Barrel 2



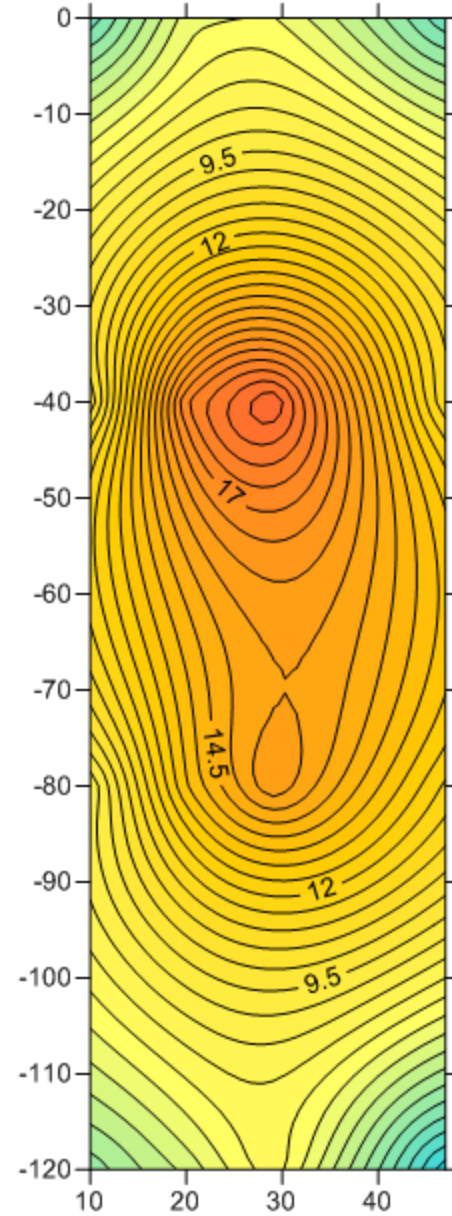
Barrel 3
Day 0



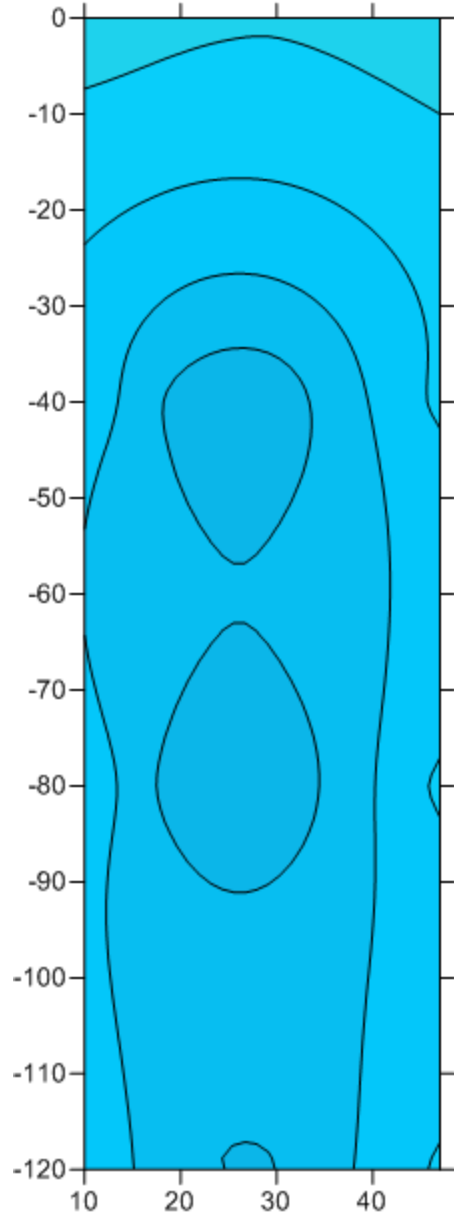
Barrel 1



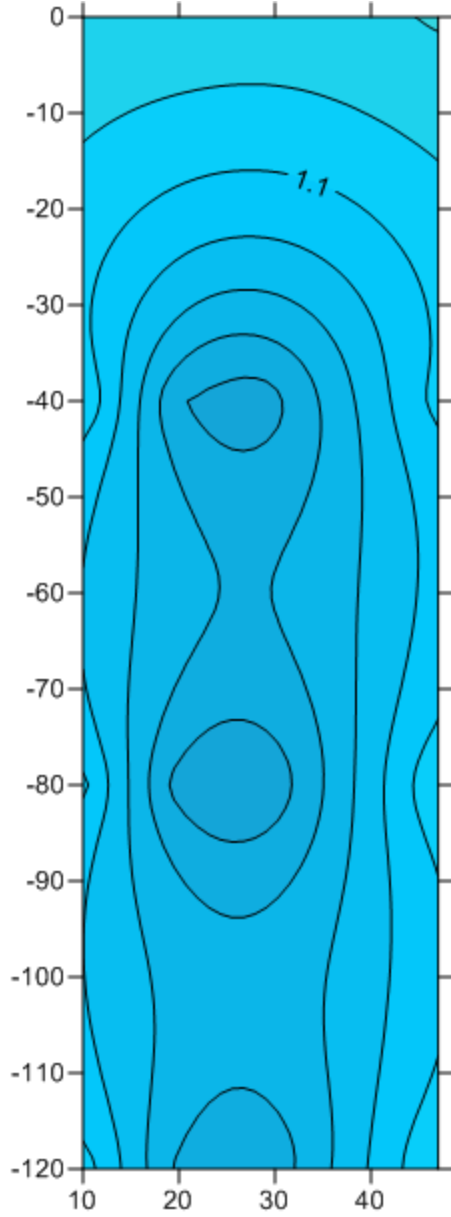
Barrel 2



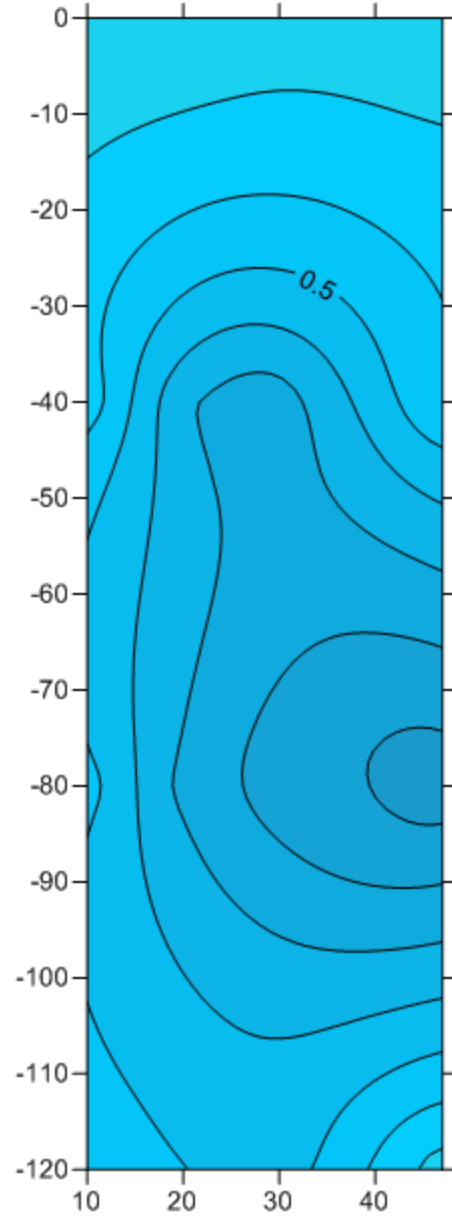
Barrel 3
Day 2



Barrel 1



Barrel 2



Barrel 3
Day 21

Italian Flour Mills



Mediterranean flour moth, *Ephestia kuehniel*

Pheromone Mass Trapping



Jerry Heaps

- Insect Growth Regulators (IGR's) and mating disruption

Overview

- Treatments
- Bioassays
- Pheromone Traps
- Rebolt Sifter Tailings
(insects in flour stream)



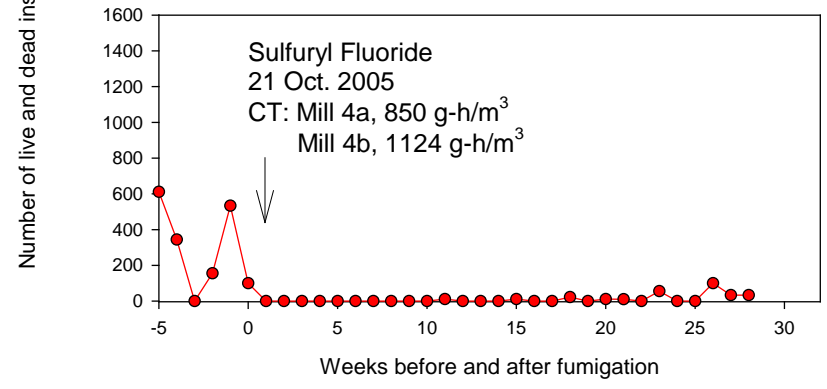
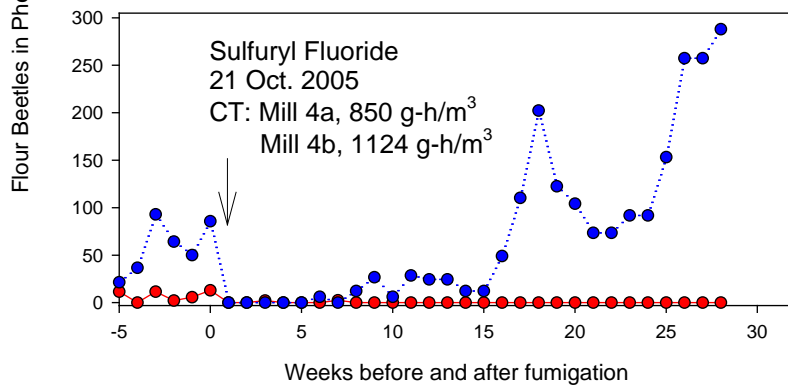
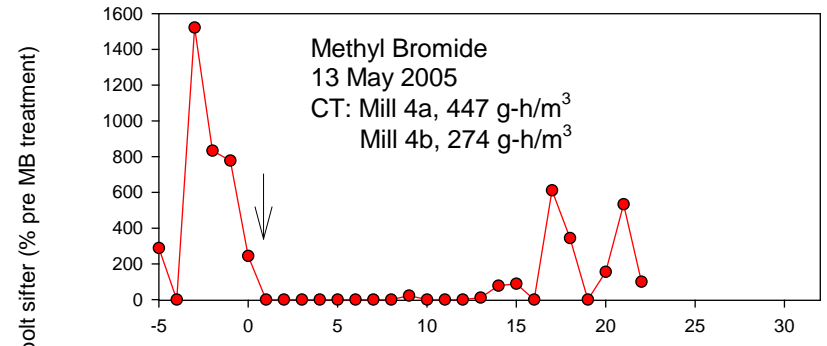
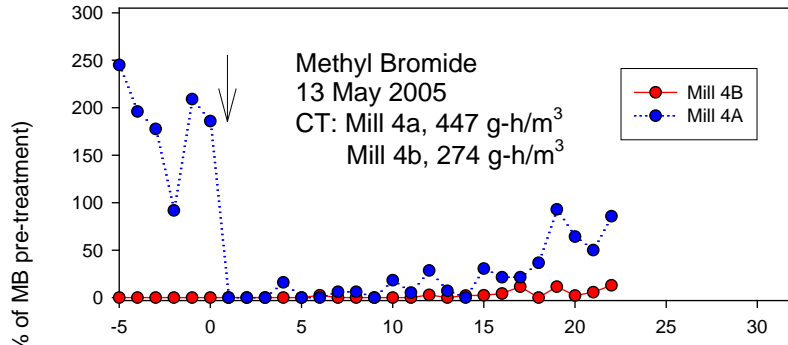
Rebolt Sifter Tailings

- Sift insects out of flour
- Usually just before load-out bins
- Pin mill before or after
- Every load, once a day or 3x/wk
- Only larvae and adults
- Eggs pass through



Pheromone Trapping

Rebolt Sifter Tailings



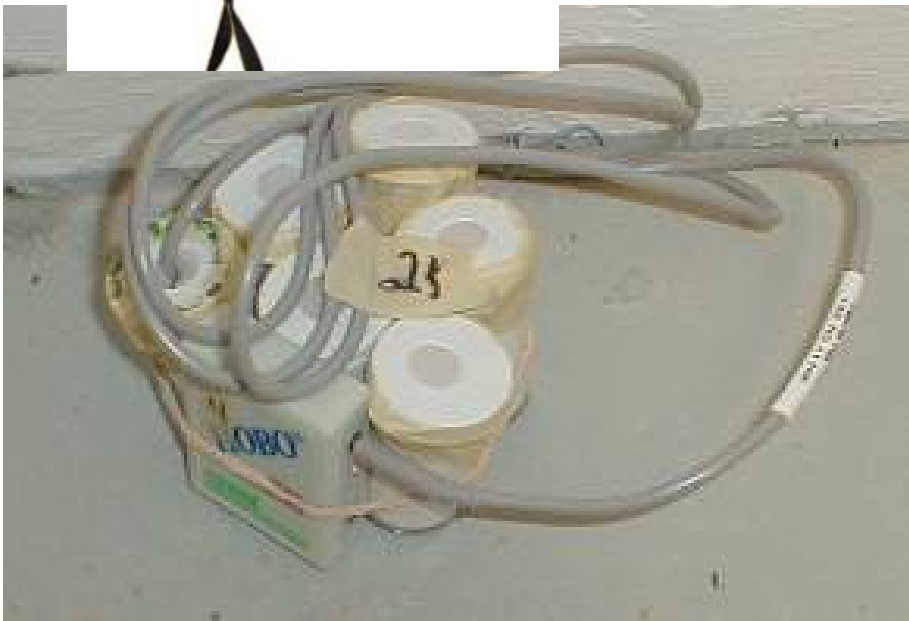
During Cleaning

- When cleaning equipment, sifters, roll stands, etc...
- Note number of insects,
 - None = 0 insects
 - Low = 1-10 insects
 - Medium = 10-20 insects
 - High = 20+
- Document, follow trends over time

Overview

- Treatments
- Bioassays
- Pheromone Traps
- Rebolt Sifter Tailings
- Measure gas/heat

Measuring Temperatures



Detailed Monitoring of Gas

Ellen Thoms: Dow AgroScience



Take Home Message

- Adults in vials easy to kill
- Adult bioassays in fumigation useless
- Pheromone trapping gives numbers
- Rebolt sifter tailings variable
- Mature control techniques: fumigation, heat, bioassays not needed.

Acknowledgements

- Participating flour mill companies
- Grant Duke, Tannis Mayert, Noel White (Agriculture and Agri-Food Canada)
- Gordon Harrison (Canadian National Milling Association)
- Abell Pest Control, PCO Services, Maheu and Maheu, Steritech Group Inc.
- Armstrong International, Cytec Canada, Dow AgroSciences, Roo-Can International, Temp-Air
- James Campbell for some images

Links

- [Insect Identification: Canadian Grain Commission](#)
- [KSU Heat Treatment Workshop](#)
- [KSU Stored Product Text Book](#)
- [International Working Conferences on Stored-Product Protection](#)

Acknowledgements

- Participating flour mill and pasta companies
- Grant Duke, Tannis Mayert, Noel White (Agriculture and Agri-Food Canada)
- Abell Pest Control, PCO Services, Maheu and Maheu, Steritech Group Inc., Groupe Cameron Inc.
- Armstrong International, Cytec Canada, Dow AgroSciences, Roo Can International, Temp-Air
- Images: James Campbell

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Links to internet images

- http://www.hellopro.co.uk/Igrox_Pest_Management_Services_Ltd-20647-noprofil-1001585-71460-0-1-1-fr-societe.html
- <http://www.insectslimited.com/store/beetles/pantry-patrol-display-case.html>